# GRINDING/FILING

Portable Precision Finishing File

### **SUPER HAND**

#### Fast, efficient filing, sanding and deburring tools

- Eliminates time consuming manual hand-filing operations
- Ideal for industrial production filing applications on steel, aluminum, brass, wood and other materials
- Unique and compact design delivers reduced vibration performance while reducing operator fatigue.
  - Interchangeable files
  - Rear exhaust system
  - Weight reduced by half for comfortable operation over long period of time (ASH-900)



#### Specifications

Model		SH-100A	ASH-900	
Air Pressure	/IPa (kgf/cm <sup>2</sup> )	2) 0.6 (6)		
Air Consumption (No-load) m³/min		0.24	0.13	
Stroke Speed	min <sup>-1</sup>	3700	6300	
Stroke Length	mm	9		
File shank Size mm		6.3	5.0	
Inlet Size		Rc 1/4		
Mass (Weight) kg		1.1	0.5	
Accessories Included		Rat Tail File SF-10     Triangular Taper File SF-11     Half Round File SF-12     Flat File SF-13     3 mm Hex. Socket Screw Key     Bushing R 1/4 x NPT 1/4     Air Hose E Ass'y	<ul> <li>Rat Tail File SF-10</li> <li>Triangular Taper File SF-11</li> <li>Half Round File SF-12</li> <li>Flat File SF-13</li> <li>2.5 mm Hex. Socket Screw Key</li> <li>Bushing R 1/4 x NPT 1/4</li> </ul>	

Uptional Accessories						
Ref. No.	PN	Description	Sales Unit	1	5	
1	TA9A222	Rat Tail File SF-10				
2	TA9A223	Triangular Taper File SF-11	5 pcs./set	2		
3	TA9A224	Half Round File SF-12	5 pcs./set		6	
4	TA9A225	Flat File SF-13		3		
5	TA91752	Rubber Pad Ass'y for SH-100A			-	
6	TA94625	Supporter Ass'y for SH-100A (use with TA91752)	1 set	4	1	
7	TB04319	Sanding Pad Ass'y for ASH-900				

Specifications Model Air Pressure Air Consumption (No

Stroke Speed Stroke Length File shank Size Inlet Size Mass (Weight) Accessories Included

#### **Portable Precision Finishing File**



# Best suited for deburring of die-cast aluminum products and machined parts

- Small size, light-weight, and low-vibration model
- Reduced operator fatigue for greater productivity

	Sales Unit: 3 pcs
	Rat Tail File LF-10
	PN: TB09652
9000	PN: TB09654
	Half Round File LF-1
Rc 1/4 0.4	PN: TB09653
Flat File LF-13     2 mm Hex. Socket Screw Key     Bushing R 1/4 x NPT 1/4	Flat File LF-13
	0.6 (6) 0.07 9000 4 3.0 Rc 1/4 0.4 • Flat File LF-13 • 2 mm Hex. Socket Screw Key

Sales Unit: 3	pcs./set	
Rat Tail File LF-1	0	
PN: TB09652	80	300
Triangular Taper	File LF-11	
PN: TB09654	80	3 OD
Half Round File I	_F-12	
PN: TB09653	80	3 00
Flat File LF-13	80	300

**Optional Accessories** 

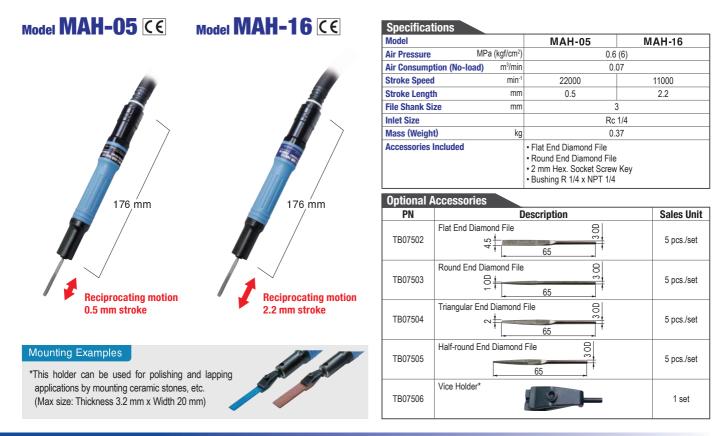
## FILING/DEBURRING

**Portable Fine Finishing File** 

**MICRO AIR HAND** 

# *Light weight, ultra-low vibration filer for polishing and lapping operations*

· Fine reciprocating motion best for precision parts filing



**Pneumatic Deburring Tool** 

### For deburring machined holes

- While gripping the lever, push the countersink into the machined holes to remove burrs
- Optimum speed can be obtained by the adjust valve, resulting in clear deburred surfaces

• Push-to-engage type prevents the countersink from coming off the hole and damaging the workpiece

• Replacement of the countersink is easy and quick with a set of three quick change chucks provided

#### Model BC-005 CE

**BURR CUTTER** 



209 mm	7

Specifications			
Model		BC-005	
Air Pressure M	Pa (kgf/cm <sup>2</sup> )	0.6 (6)	
Air Consumption (No-load)	m³/min	0.22	
Free Speed	min <sup>-1</sup> (rpm)	420	
Deburring Hole diameter	mm	3 to 34	
Countersink Shank Size	mm	6, 8, 10, 12*	
Inlet Size		Rc 1/8	
Mass (Weight)	kg	0.75	
Accessories Included		Chuck 6 mm     Chuck 8 mm     Chuck 10 mm (Installed)     Suspension Bail     2.5 mm Hex. Socket Screw Key     Bushing R 1/8 x NPT 1/4	

\*Chuck 12 mm is optional.

Countersinks are not provided with the tool. Please purchase them locally.

Compatibility table between chuck and countersink shank diameter				
Chuck	Appearance*	Countersink Shank Diameter (mm)	Overall Length of Chuck (mm)	
Chuck 6		6	49.5	
Chuck 8		8	49.5	
Chuck 10		10	49.5	
Chuck 12		12	60	

\*indicates outer appearances of the chucks around the hex. socket head set screw.